



## SIGNATURE SEATING

### ASSEMBLY INSTRUCTIONS FOR FLIP-FLOP SEAT W/LIVEWELL BASE MODEL 101385\*\*

Congratulations on your purchase of one of the many fine SIGNATURE SEATING products available to you through your local dealerships. A great deal of consideration has been given for ease and simplicity of the installation of this lounge.

#### FOLLOW THESE SIMPLE STEPS:

1. Open the box and separate all parts out. This will allow you to familiarize yourself with all the parts and check that they are all there.

#### PARTS LIST

- 4 – ¼ x 20 x 2¼ Truss Head Phillips Machine Screws
- 2 – ¼ x 20 x 1¾ Truss Head Phillips Machine Screws
- 4 – 11/16" Washers (Small)
- 2 – 1-5/16" Bushings (Large)
- 4 – #10 x 3 Pan Head Phillips Screws
- 4 – #10 x ¾ Neoprene Backed Washer
- 2 – Upright Bars with End caps
- 1 – Upholstered Backrest
- 1 – Upholstered Seat
- 1 – Rotomold Live well Base

2. It is extremely important that you follow the rotation of assembly exactly as follows. Any deviation from this will make the assembly extremely difficult. (SPECIAL NOTE: During assembly, always hand start each screw turning it in at least 4 complete turns before using any kind of hand tool for tightening. This will ensure you are not cross threading the screw. Also: Do not tighten any screws until all parts have been assembled).

3. Drill four 1/8" pilot holes through the bottom of the RTM base as indicated by the drawing on page 2. These are for ease of mounting the base once fully assembled.

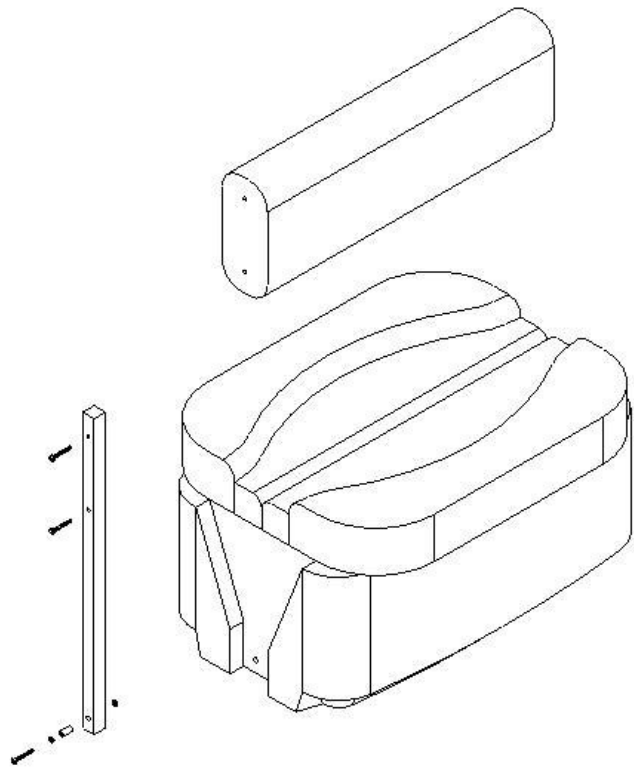
4. Take the RTM live well base and mount one upright bar with the (1) ¼ x 20 x 1¾ truss head screw, (2) #14 small washers, and (1) large bushing as shown in the drawing on the page 2. Duplicate this same process on the other end.

5. Assemble the upholstered backrest to the topside of the upright bars with (4) ¼ x 20 x 2¼ truss head Phillips machine screw (end with double holes).

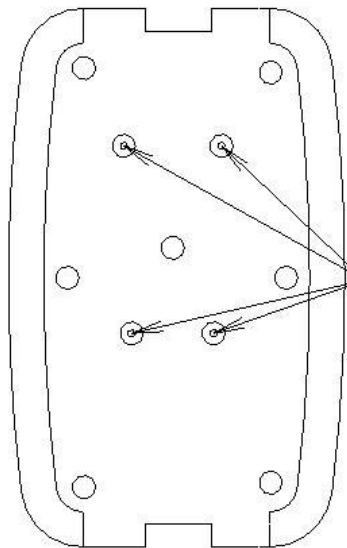
6. Tighten all screws at this time.

7. Place the lounge in the location you want it to be mounted permanently. Use the (4) #10 x 3 pan head screws, each reinforced with a neoprene washer to attach the RTM base to the boat deck through the pre-drilled holes in the bottom of the base. It is recommended that a marine grade caulk sealant be used on the bottom side of the washers to aid in a watertight closure of the screw holes.

FOR FURTHER ASSISTANCE CALL US AT 260-749-1301 AND ASK FOR TECHNICAL



BOTTOM VIEW



DRILL 1/8" PILOT  
HOLE IN CENTER OF  
THE FOUR MOUNTING POSITIONS