



SIGNATURE SEATING

RTM PONTOON CAPTAIN STAND ASSEMBLY INSTRUCTIONS

Congratulations on your purchase of one of the many fine SIGNATURE SEATING products available to you through your local dealership. A great deal of consideration has been given for ease and simplicity in the installation of this Captains Stand.

FOLLOW THESE SIMPLE STEPS:

1. Open the box (do not use a knife or anything which may cut the contents inside.) Pull the captains stand out and place it on a flat surface upright.
2. Take the four screws out of the rear **access door** and remove. This will give you access to mount steering, gauges, etc. We recommend doing all the accessory installation prior to mounting the Helm
3. In order to give maximum clearance inside the stand to install accessories, you may want to take the lower cup holders out temporarily.
4. When cutting any holes needed to install accessories, you need to staple around the perimeter of the planned hole and cut out the vinyl and foam within. This will keep the cutting tool from grabbing and damaging the surrounding area.
5. After all installation of accessories is complete; you will want to locate the Helm Stand, allowing clearance underneath the boat where you plan to cut through to access the underside of the boat. Also, if you have existing control cables, be sure the cable will reach their destination without having to make any tight bends or other restrictions.
6. When you have located the position for the Helm Stand, Pre drill the holes in the Stand and the floor directly below. (When drilling holes blind, be sure that you are not drilling through anything on the other side that may be damaged). You will need to drill four holes sized to the bolts you intend to mount your Helm Stand to the floor. These will want to be located to the outside perimeter allowing for the use of fender washers or backers plates that will support the mounting from the inside of the stand. Mounting applications can differ greatly, but we suggest that you use stainless hex head bolts mounting your Helm Stand to the floor (bolts and washer backers not included).
7. Once you have all accessories mounted, stand located in designated position, cables routed, and all holes cut in both the Helm Stand and the floor below, you are ready to bolt the assembly to the boat.
8. When you have secured the Helm Stand to the boat, take the bag with buttons off the back of the door for use later. Remount the door, being careful not to damage the snap stud or Phillips drive screw holding it in place.
9. Take the button snaps from the bag and snap them over mounting screw-snap stud assembly holding the rear access door in place.
10. Enjoy!